

Crankshaft Out-of-round Check (Z 22 SE, Z 20 LET)

1. Crankshaft removed
Note: Crankshaft removed – see operation "Crankshaft, Remove and Install"
2. Lay the crankshaft in the cylinder block.
3. Attach the dial gauge **MKM-571-B**.
 - Attach with the bracket to the cylinder block.
 - Position and adjust the dual gauge probe on the crankshaft bearing journal.
4. Check the radial run-out of the crankshaft.
 - Turn the crankshaft smoothly.
 - Max. permissible radial run-out: **0,03 mm**
5. Detach the dial gauge **MKM-571-B**.

